



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO038657	ACI001-VC	1	1	Net 30	M303B1.000X03.000	303 Bar 1" X 3' : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft				12	1/9/2018	12		S030868	Stock	1/9/2018	\$ 72.25 / ft	1		\$888.68	Acier Ouellette Inc.
Total:										12		12								\$714.28	

Plex 1/10/2018 10:45 AM Dart.Plouffe.Sonia

Status: Receiving

Part: **M303B1.000X03.0**

Created: 1/10/18 10:41 AM DART.PLOUFFE.SC



Serial No: **S030868**



DELIVERY - CLIENT

CO00067356

ACIER OUELLETTE INC.
935, Boul. du Hêtre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Instruction F-M

Att : CHANTAL LAVOIE Tél.: 613-632-5200
Delivery Route 5

Page 1

Credit Terme

Net 30 Days
OUELLETTE VALLEYFIELD

Salesman

Processed by

Josianne Bourdon

Carrier

Your order N°

38657

Delivery date

2018/01/09

Date

2017/12/15

Customer N°

CL10001056

Product Description				Weight	Qty	U/M	PCS NB			Internal Use Only							
1 FLAT SS 1 X 3 SS303 NS FSS-13303 9735 1 X 12' R/L AC12310-JG-08/01							123.00	12.00	PL_\$CLB	CMD	EXP	B/O	IN	I	S	C	OUT
												</					

8818-01-10

Total Weight (Lbs) : 123.00

NIR : R-109516-6

Conditions :
All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Time

Total (\$CAD)

Customer's Signature

Date



ACIER OUELLETTE INC.

Order - Sales

Copy

CO00067356

935, Boul. du Havre
Sablery de Valleyfield (Québec) J6S 5L1
Tél: 450-377-4248 MB: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 MB: 514-336-4248 Ext.: 866-456-9242

Customer N°

CL10001056

Date

2017/12/15

Delivery date

2018/01/09

Your order N°

38657

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.

HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Alt : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page

1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
				CMD	EXP	B/O	IN	I	S C OUT
1 PLAT 55 1 X 3 SS303 NS FSS-13303 9735 <i>1 X 12' PL</i> <i>Heat: 273666 A C12310-JG-08/01</i> SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE <i>md</i>	123.00	12.00	PL_\$CLB	1.00					
Total Weight (LBS): 1 123.00				NIR : R-109516-6					
				0.00					

Total Weight (LBS): 1 123.00

NIR : R-109516-6

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Prepared By :

Verified By :

Delivered By : Time

Customer's Signature

Y

M

D

Total (\$CAD)

984.17

Deposit

0.00

Balance

984.17



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

BLANKET PURCHASE ORDER PO038657

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO038657
PO Date: 12/15/17
Due Date: 12/19/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Blanket Order: 12/15/17 -
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments: quote # sou0076907

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M303B1.000X03.000		303 Bar 1" X 3' : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$72.25/ft	
				Firmed	1/9/18	12 ft	0 ft	12 ft	\$72.25/ft	\$867.00
Sub Total:						12	0	12		\$867.00
2	M303R0.313		303 Round Bar .313 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$0.951666/ft	
3	M303R0.500		303 Round Bar 0.500" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$1.973888/ft	
4	M304R0.375		304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$1.188/ft	
5	M304R.500		304 SS roundbar .500 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$1.9072222/ft	
6	M6061T6R0.375		6061-T6 Round Bar .375" : MATERIAL: 6061- T6/T651/T6510/T6511/T62	-		0 ft	0 ft	0 ft	\$0.3775/ft	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

BLANKET PURCHASE ORDER PO038657

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft							
7	M6061T6R0.500		6061-T6 Round Bar .500" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	-		0 ft	0 ft	0 ft	\$0.6375/ft	
8	M6061T6R0.875		6061-T6 Round Bar .875" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	-		0 ft	0 ft	0 ft	\$1.94825/ft	
Grand Total:										\$867.00

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

PART 10.673-6

10.12310

Page 01 of 02

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Certification Date
8-JAN-2018

AC00012310
PART NUMBER/NUMÉRO DE PIÈCE
511237

Invoice Number
T374085

SOLD TO: ACIER OUELLETTE INC. SHIP TO: ACIER OUELLETTE INC.
VENDU À: DIVISION SALABERRY DE VALLEYFIELD DIVISION SALABERRY DE VALLEYFIELD
935, BOUL. DU HAVRE 935, BOUL. DU HAVRE
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIELD QC J6S

Description: 303 CD ANN BAR ASTM A582

1 X 1 PLAT X 2 R/L
HEAT 273666

ITEM: 511237

Line Total: 126 LB

Specifications:
AMS 5640 TYPE 1 V
ASTM A314 15
MIL S 862 B

ASTM A582 22
ASTM A320 17A
QQ S 764 B

ASME SA320 15
ASTM A370 1

CHEMICAL ANALYSIS

C	SI	MN	CR	MO	CU	NI	CO
0.034	0.31	1.68	17.43	0.43	0.48	8.09	0.137
P	S	ZR					
0.032	0.34	0.003					

RCPT: R359839

COUNTRY OF ORIGIN : ITALY

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR KSI	ULT TEN KSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS BHN
	63.0	100.0	41.0	59.0	204

GRAIN SIZE : 5

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. Par les présentes, nous certifions que le matériel couvert par ce rapport rencontrera les spécifications décrites ci-haut. The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. Par les présentes, nous certifions que le matériel couvert par ce rapport n'a contacté les spécifications décrites ci-haut.

Joanne Despres

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date
8-JAN-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

AC00012310

Invoice Number
T374085

PART NUMBER/NUMÉRO DE PIÈCE
511237

SOLD TO:	ACIER OUELLETTE INC.	ACIER OUELLETTE INC.
VENDU À:	DIVISION SALABERRY DE VALLEYFIELD	DIVISION SALABERRY DE VALLEYFIELD
	935, BOUL. DU HAVRE	935, BOUL. DU HAVRE
	SALABERRY-DE- VALLEYFIELD QC J6S 5L1	SALABERRY-DE- VALLEYFIE QC J6S

Description: 303 CD ANN BAR ASTM A582
1 X 3 FLAT X 12' R/L

Line Total: 126 LB

REAR: 273666

ITEM: 511237

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL
MACRO: OK
MICRO: OK

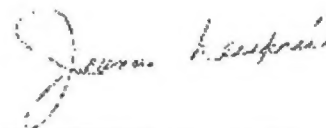
COMMENTS

MATERIAL IS DFARS COMPLIANT

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Material did not come in contact with mercury within our possession. Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESRÉS


MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303B1000X03.000

PO / BATCH NO.: 038657/5030868

DATE: JAN 10 2018

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	<u>Astm A582</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	<u>Test # 273666</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input checked="" type="radio"/>	

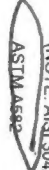
CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-89 JAN 10 2018</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS BAR
 (NOTE: AISI 304/316 NOT ACCEPTABLE)
 SPECIFICATION: 
 PART NUMBER: M303B/T.TTT X|WWW|WWW|

WHERE "T.TTT" = THICKNESS IN INCHES
 AND "WWW|WWW" = WIDTH IN INCHES
 EG. 0.5" x 3.0" BAR = M303B0.500X03.000

B	REFORMAT DWG. ADD SPECS (2N D8-11)	CP	10.01.05
A	NEW ISSUE	DS	02.05.28
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.05		

DART AEROSPACE LTD	REV. B
HAYKESBURY, ONTARIO, CANADA	SHEET 1 OF 1
DRAWING NO. M303B	SCALE
TITLE 303 BAR	NTS

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RELEASED
 R 2010-02-02
 NAR